



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3805-041
Job Sheet 201063



Part No: D3805-041

Job Qty: 6 pcs

Part Name: Run-on Landing Wearplate Fwd



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/24/19

Job Tracking No:

Due Date: 10/1/19

Created By: Eric Larocque

Type: SOLD

Description: ORDER 19272

Note: DWG REV D SHEET 1 IPP Rev:A 08-07-21 new issue DD verified by:EC IPP Rev:B 09-03-04 rev.a as per dwg
DD verified by:EC IPP Rev:C 11.10.04 rev.b as per dwg DD verified by:EC IPP REV:D 14.04.22 DWG REV.C
DD VERF:JLM IPP REV:E 16.04.01 DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Large Fab - Welded Assy-1	6 pcs	10/1/19		0.00	14.29	Large Fab - 1		MV
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
120	QC 9	6 pcs	10/1/19		0.00	0.00	QC 9 - 10		CL
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
130	QC 5	6 pcs	10/1/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		



Dart Aerospace
1270 Aberdeen St
Hawkesbury, ON K6A
CANADA
TEL: 1 613 632-5200
Email: sales@dartae
www.dartaerospace.ca

Container No: S217499



Part No: D3805-041

Job No: 201063

Serial No/Batch: S217499

Revision:

Inspector:

Date:

Instructions: Various STC's

Date: 09/27/19

Plex 9/24/19 7:58 AM dart.larocque.eric

140	Small Fab - 2 - B4B	6 pcs	10/1/19	0.00	3.26	QC 5 - 9	
						QC 5 - 50	Q
						QC 5 - 30	
						QC 5 - 40	
						QC 5 - 61	
						QC 5 - 81	
						Small Fab - 1 - B4B	
						Small Fab - 2 - B4B	
						Small Fab - 3 - B4B	
						Small Fab - 4 - B4B	
						Small Fab - 5 - B4B	
						Small Fab - 6 - B4B	AR 19-9-27
						Small Fab - 7 - B4B	
						Small Fab - 8 - B4B	
150	QC 5	6 pcs	10/1/19	0.00	0.00	QC 5 - 10	
						QC 5 - 12	
						QC 5 - 17	
						QC 5 - 18	
						QC 5 - 19	
						QC 5 - 22	
						QC 5 - 24	
						QC 5 - 3	
						QC 5 - 43	
						QC 5 - 49	
						QC 5 - 51	
						QC 5 - 58	
						QC 5 - 68	
						QC 5 - 9	
						QC 5 - 50	
						QC 5 - 30	
						QC 5 - 40	DAS
						QC 5 - 61	61
						QC 5 - 81	9-89
160	Packaging 3-1 - Stock - B4B	6 pcs	10/1/19	0.00	0.00	Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	
						Packaging 3 - 6 - B4B	
						Packaging 3 - 7 - B4B	
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	
						Packaging 3 - 16 - B4B	
						Packaging 3 - 17 - B4B	
						Packaging 3 - 18 - B4B	
						Packaging 3 - 19 - B4B	
						Packaging 3 - 20 - B4B	
						Packaging 3 - 21 - B4B	
						Packaging 3 - 22 - B4B	
						Packaging 3 - 23 - B4B	
						Packaging 3 - 24 - B4B	DAS
						Packaging 3 - 25 - B4B	78
						Packaging 3 - 26 - B4B	9-89

9/30/2019

				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
170	QC 21 - SA	6 pcs	10/1/19	0.00 0.00	QC 21 - SA - 21	DAG 21 SEP 30 2019 8-89
Part Op 110 - Weld per dwg A/R S.S. rod Batch: <u>M176585</u> Descriptions: 120 - QC9- Inspect visual per QSI004- Fusion Welds 130 - QC5- Inspect part completeness to step on W/O 140 - Small Fab <u>5213093</u> 150 - QC5- Inspect part completeness to step on W/O 160 - Identify as per dwg & Stock Location: _____ 170 - QC21- Final Inspection - Work Order Release						
Job BOM						
Part / Item	Component Name	Quantity	Operation		Container	
D3805-1	Plate	6 pcs (1 ea)	110-Large Fab - Welded Assy-1		<u>5214866</u>	
D3806-041	Wearbar Weldment	6 pcs (1 ea)	110-Large Fab - Welded Assy-1		<u>5212704</u>	
Job Allocations						
Operation	Component Part		Required	Inventory	Allocated	
110-Large Fab - Welded Assy-1	D3805-1		6	24	0	
	D3806-041		6	26	0	
Part Specifications						
Specifications could not be found.						